

**VERKAUFSPROGRAMM
PRODUCT RANGE**



 **BÖHLER**
EDELSTAHL

VERKAUFSPROGRAMM

Werkstoffe

Schnellarbeitsstähle

Werkzeugstähle

- Kaltarbeitsstähle
- Warmarbeitsstähle
- Kunststoffformenstähle

Sonderwerkstoffe

- Edelbaustähle
- Nichtrostende Stähle
- Hochwarmfeste Stähle
- Hitzebeständige Stähle
- Ventilstähle
- Stähle mit besonderen physikalischen Eigenschaften
- Stähle für bestimmte Verwendungsgebiete
- Ni-Basis-Legierungen

Produkte/Ausführungen

STABSTAHL gewalzt

rund:	12,5 – 150 mm
quadrat:	15 – 150 mm
flach:	Breite Dicke
	15 – 60 mm 5 – 41 mm
	60 – 200 mm 5 – 86 mm
	100 – 300 mm 15 – 80 mm

WALZDRAHT

gewalzt:	rund	5,0 – 13,5 mm
gezogen:	rund	1,0 – 12,0 mm
präzisionsverformt:		
	rund	1 – 28 mm Ø
	flach	0,5 – 40 mm ²

STABSTAHL geschmiedet

rund, quadrat:	90 – 1200 mm
flach:	Breite Dicke
	100 50 mm min.
	1600 1000 mm max.

Verhältnis Breite / Dicke max. 10:1

STABSTAHL vorbearbeitet

IBO ECOMAX 12,5 – 315 mm
(auf Sonderwunsch bis 900 mm)

BLANKSTAHL

BLANKSTAHL	geschliffen und poliert
ECOBANK	geschält und poliert
ECOFINISH	bandgeschliffen

Oberflächenausführung:

schwarz (gestrahlt); gebeizt; bearbeitet
(gedreht-geschält-polier h 12 – h 9);
geschliffen-polier

Formstücke

Freiformschmiedestücke in den Ausführungen roh bis 45t, vorbearbeitet, einbaufertig bearbeitet, bearbeitete Gesenkschmiedestücke. Zerspanende Bearbeitung von beigeestellten, gewalzten, geschmiedeten und gegossenen Teilen.

Branchen

Luffahrtindustrie, Turbinenbau,
Werkzeugbau, Maschinenbau,
Offshoreindustrie, Energietechnik,
Automobilindustrie, Medizintechnik



PRODUCT RANGE

Materials

High speed steels

Tool steels

- Cold work tool steels
- Hot work tool steels
- Plastic mould steels

Special materials

- Special constructional steels
- Stainless steels
- Creep resisting steels
- Heat resisting steels
- Valve steels
- Steels with special physical properties
- Steels for particular applications
- Ni base alloys

Products

BAR STEEL rolled

round:	12.5 – 150 mm
square:	15 – 150 mm
flat: width	thickness
15 – 60 mm	5 – 41 mm
60 – 200 mm	5 – 86 mm
100 – 300 mm	15 – 80 mm

ROLLED WIRE

rolled:	dia.	5.0 – 13.5 mm
drawn:	dia.	1.0 – 12.0 mm
precision shaped:		
	round	1 – 28 mm Ø
	flat	0.5 – 40 mm ²

BAR STEEL forged

round, square:	90 – 1200 mm
flat: width	thickness
100	50 mm minimum
1600	1000 mm maximum
Ratio width/thickness maximum 10:1	

BAR STEEL pre-machined

IBO ECOMAX 12.5 – 315 mm
(on request up to 900 mm)

BRIGHT STEEL

BRIGHT STEEL	ground and polished
ECOBANK	peeled and polished
ECOFINISH	band ground

Surface finish: black
(abrasive blasted); pickled; machined
(turned, peeled, polished h 12 – h 9);
ground – polished

Forgings

Open-die forgings of a gross weight of up to 45t: unmachined, pre-machined, machined ready for mounting: drop forgings: machined. Machining of rolled, forged and cast components on state-of-the-art machines.

Industries

aviation industry, turbine construction, toolmaking industry, general mechanical engineering, offshore industry, energy engineering, automotive industry, medical technology





SCHNELLARBEITSSTAHL

HIGH SPEED STEEL



WARMARBEITSSTAHL

HOT WORK TOOL STEEL

Werkzeuge mit Stehvermögen
Tools with endurance

Wenn's heiß hergeht
When things get heated

ISORAPID®

ISODISC®

MICROCLEAN®

ISOBLOC®



PULVERMETALLURGIE

POWDER METALLURGY

VMR®





KALTARBEITSSTAHL
COLD WORK TOOL STEEL

Wenn Härte gefragt ist
When hardness is demanded

ISODUR®
MICROCLEAN®



PULVERMETALLURGIE
POWDER METALLURGY



KUNSTSTOFFFORMENSTAHL
PLASTIC MOULD STEEL

Für Erfolge in Serie
For series of success

EXTRA
ISOPLAST®
VMR®
MICROCLEAN®



PULVERMETALLURGIE
POWDER METALLURGY





PULVERMETALLURGIE

POWDER METALLURGY



SONDERWERKSTOFFE

ENERGIE TECHNIK

SPECIAL MATERIALS

POWER GENERATION

Nur das Beste ist gut genug
Only the best is good enough

Energie für die Zukunft
Tomorrow's energy

MICROCLEAN®



PULVERMETALLURGIE

POWDER METALLURGY



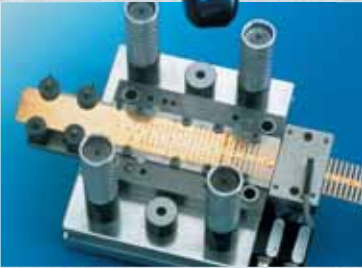
PULVERMETALLURGIE

POWDER METALLURGY

EXTRA

ISO EXTRA®

VMR®





SONDERWERKSTOFFE
LUFT- UND RAUMFAHRT

SPECIAL MATERIALS
AIRCRAFT + AEROSPACE APPLICATIONS

Werkstoffe zum Abheben
High flying materials

EXTRA

ISO EXTRA®

VMR®



SONDERWERKSTOFFE
ÖL + GAS + CHEMIE

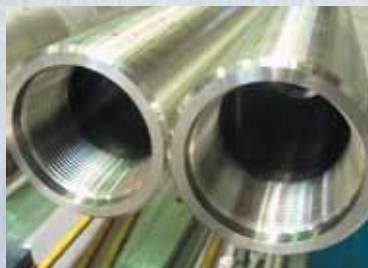
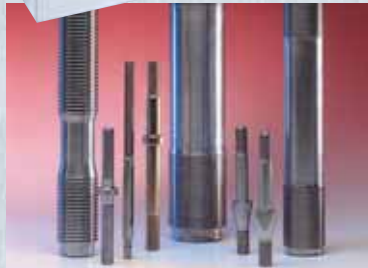
SPECIAL MATERIALS
OIL + GAS + CPI

Für aggressive Medien
For aggressive environments

EXTRA

ISO EXTRA®

VMR®



SPEZIALITÄTEN

MICROCLEAN®

Pulvermetallurgische Stähle

VMR®

Sonderwerkstoffe, die während der Erschmelzung mindestens in einem Schritt vakuumerschmolzen oder vakuumumgeschmolzen wurden.

ISOPLAST®

Kunststoffformenstähle in ESU-Güte

ISODUR®

Kaltarbeitsstähle in ESU-Güte

ISORAPID®

Schnellarbeitsstähle in ESU-Güte

ISOBLOC®

ESU-Güte mit Sonderwärmehandlung

ISODISC®

Konventionelle Stahlgüte mit Sonderwärmehandlung

ISOEXTRA®

Sonderwerkstoffe in ESU-Güte
(außer VMR)

EXTRA

Stähle mit besonderen Eigenschaftsmerkmalen

SPECIALTIES

MICROCLEAN®

Powder metallurgical steels

VMR®

Special materials subjected to vacuum refining or melting during at least one stage of manufacture.

ISOPLAST®

Plastic mould steels in ESR quality

ISODUR®

Cold work tool steels in ESR quality

ISORAPID®

High speed steels in ESR quality

ISOBLOC®

ESR quality with special heat treatment

ISODISC®

Conventional quality with special heat treatment

ISOEXTRA®

Special materials in ESR quality (excluding vacuum remelted)

EXTRA

Special property and/or achievement characteristics

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